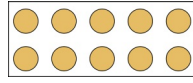


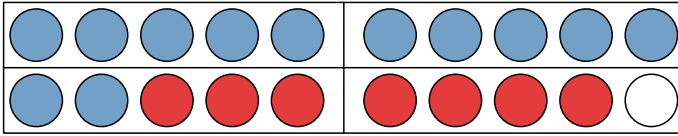
1

Rechne plus (+)
im Zwanzigerfeld!



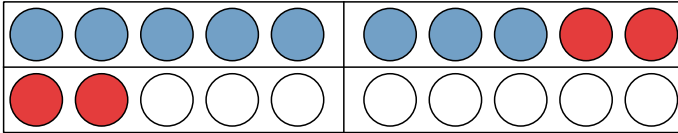
Zahlenraum 20
Plus rechnen

1



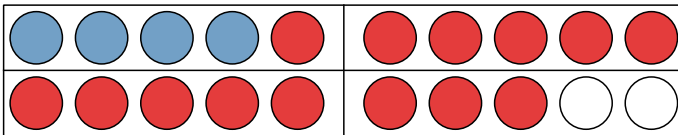
$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

2



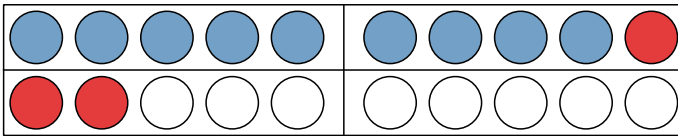
$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

3



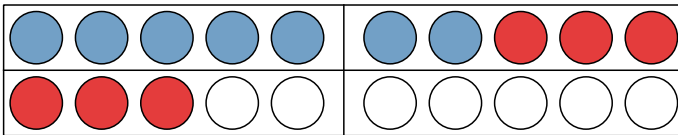
$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

4



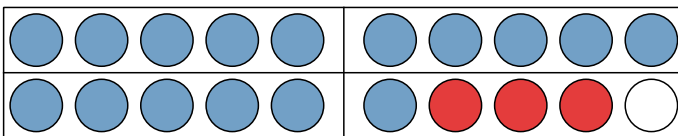
$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

5



$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

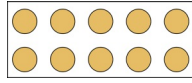
6



$$\underline{\quad} \quad \underline{\quad} + \quad \underline{\quad} \quad \underline{\quad} = \quad \underline{\quad} \quad \underline{\quad} \quad \underline{\quad}$$

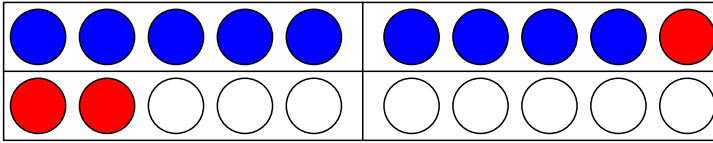
2

Rechne plus (+)
im Zwanzigerfeld!



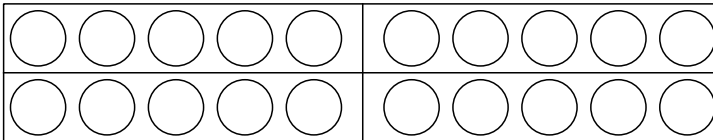
Zahlenraum 20
Plus rechnen

1

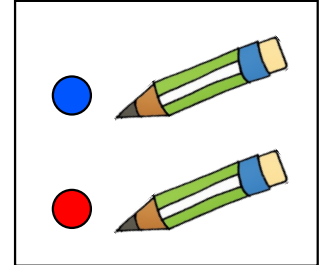


$$9 + 3 = 12$$

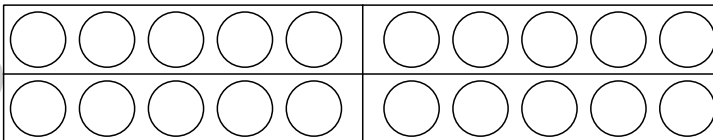
2



$$4 + 11 = \underline{\quad}$$

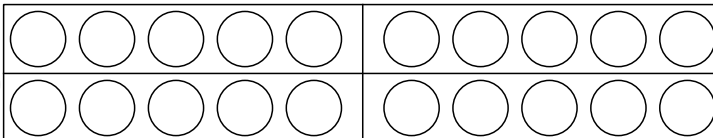


3



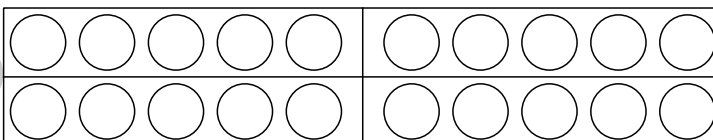
$$13 + 3 = \underline{\quad}$$

4



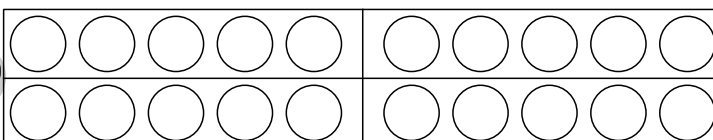
$$3 + 17 = \underline{\quad}$$

5



$$1 + 19 = \underline{\quad}$$

6



$$15 + 1 = \underline{\quad}$$

3

Rechne plus (+)
im Zahlenhaus!



Zahlenraum 20
Plus rechnen

1

17	
1	
15	
6	

2

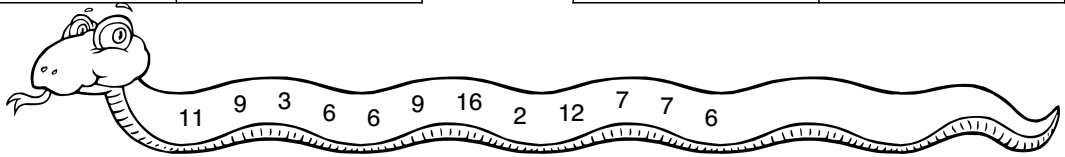
14	
11	
8	
7	

3

13	
1	
4	
7	

4

15	
9	
6	
8	



5

12	
0	
5	
1	

6

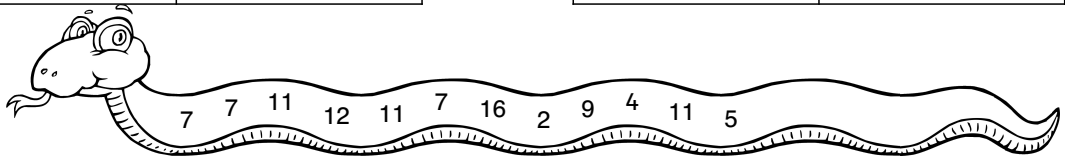
11	
7	
0	
2	

7

15	
10	
13	
	8

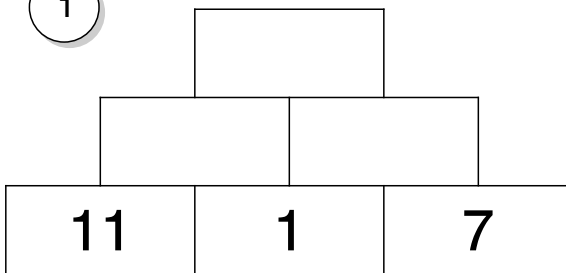
8

16	
	9
0	
	5

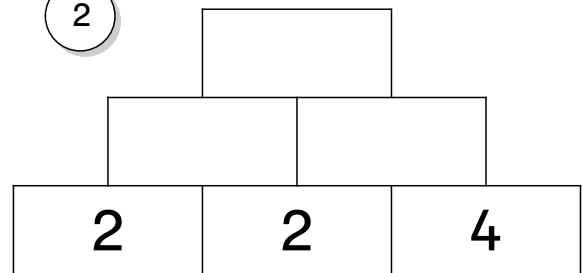




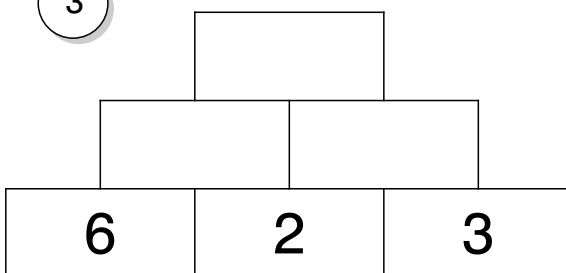
1



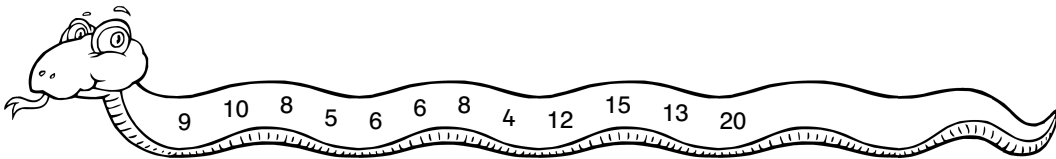
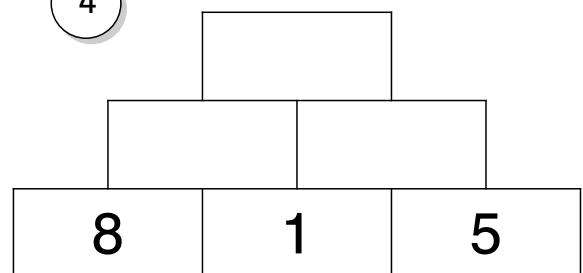
2



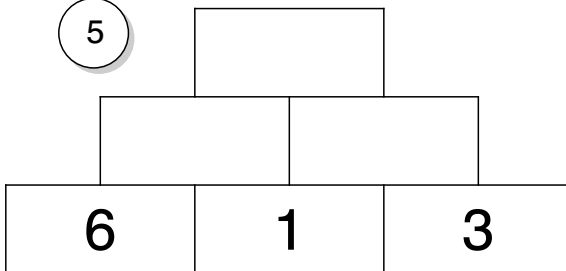
3



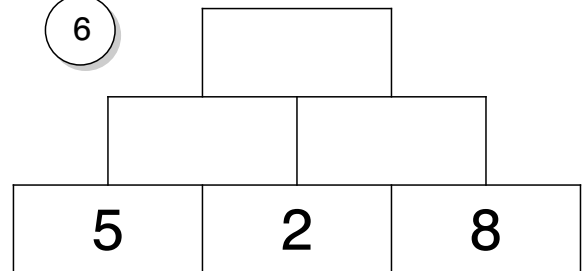
4



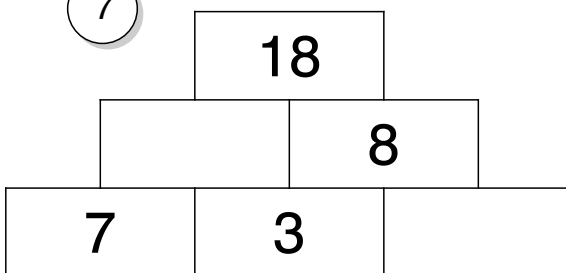
5



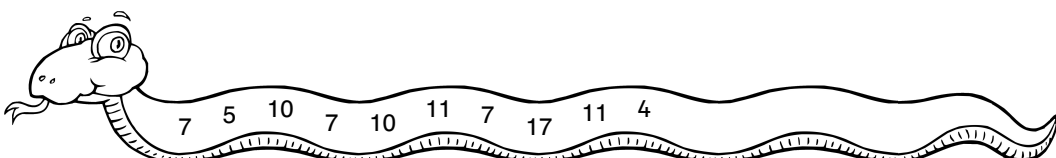
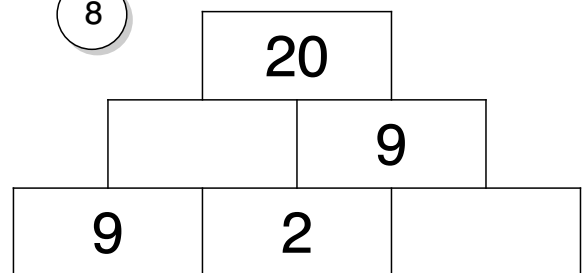
6



7



8

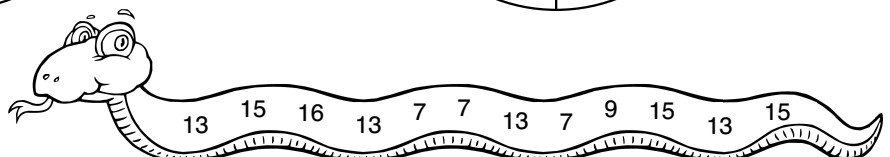
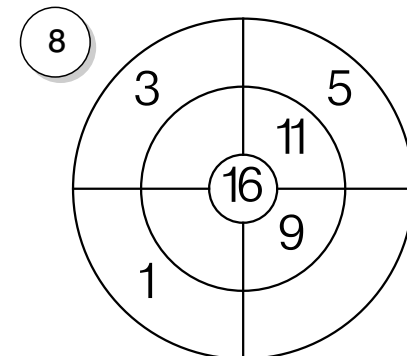
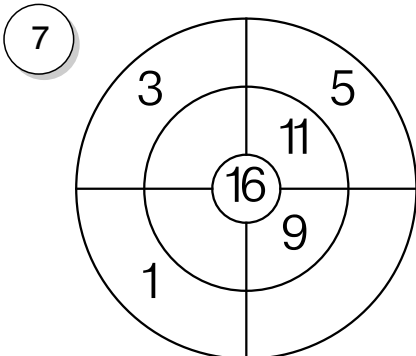
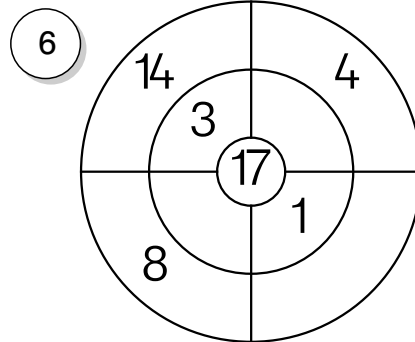
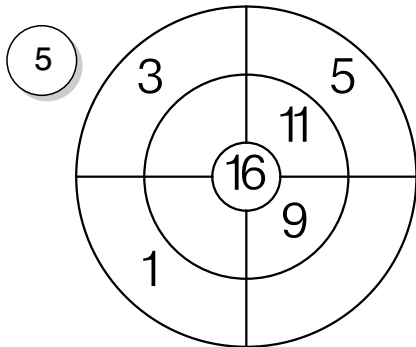
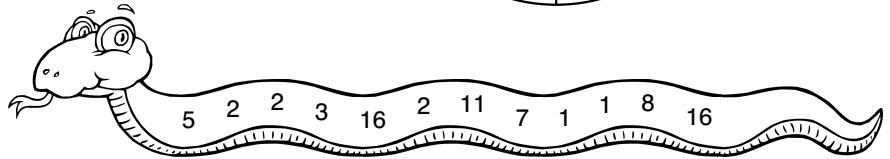
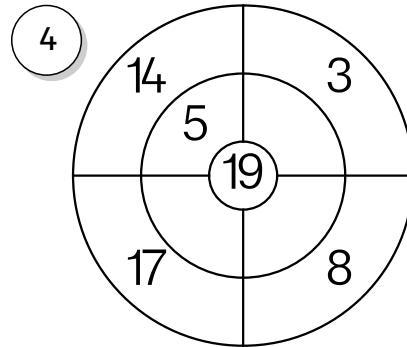
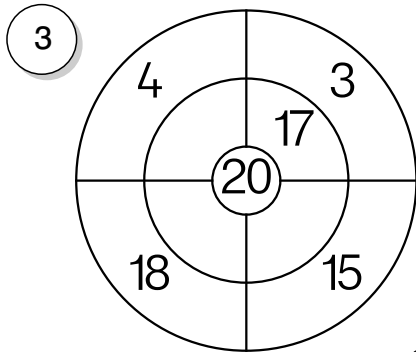
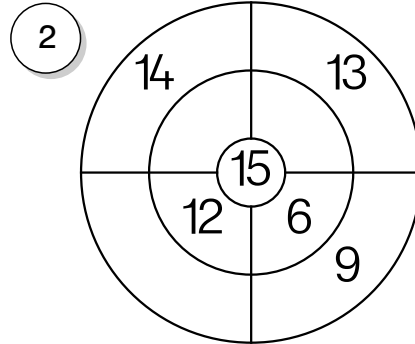
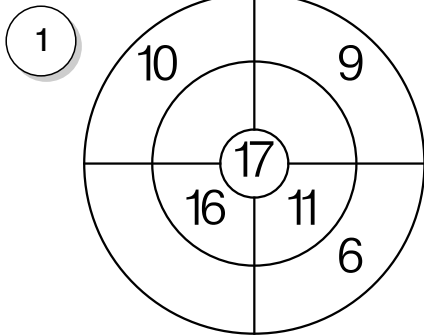


5

Rechne plus (+) im Rechenrad!

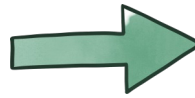


Zahlenraum 20 Plus rechnen



6

Rechne plus (+)
im Pfeilbild!



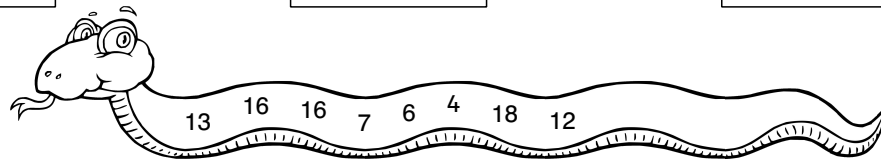
Zahlenraum 20
Plus rechnen

1 $\xrightarrow{+1}$ $\xrightarrow{+7}$

2 $\xrightarrow{+8}$ $\xrightarrow{+4}$

3 $\xrightarrow{+2}$ $\xrightarrow{+14}$

4 $\xrightarrow{+6}$ $\xrightarrow{+9}$

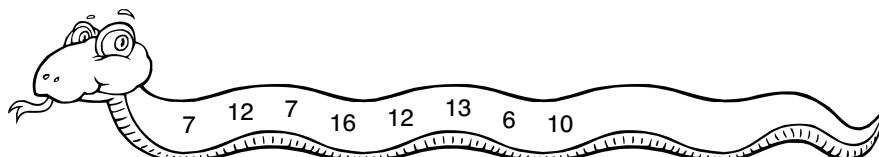


5 $\xrightarrow{+7}$ $\xrightarrow{+1}$

6 $\xrightarrow{+1}$ $\xrightarrow{+3}$

7 $\xrightarrow{+5}$ $\xrightarrow{+9}$

8 $\xrightarrow{+2}$ $\xrightarrow{+6}$





$$\textcircled{1} \quad 8 + 11 = \text{-----}$$

$$\textcircled{2} \quad 17 + 3 = \text{-----}$$

$$2 + 17 = \text{-----}$$

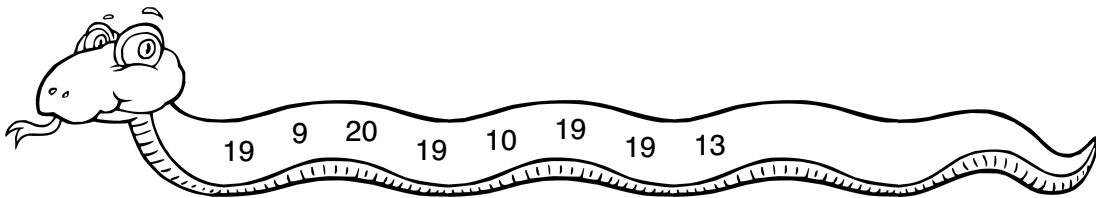
$$12 + 1 = \text{-----}$$

$$5 + 5 = \text{-----}$$

$$3 + 6 = \text{-----}$$

$$15 + 4 = \text{-----}$$

$$14 + 5 = \text{-----}$$



$$\textcircled{3} \quad 4 + 15 = \text{-----}$$

$$\textcircled{4} \quad 3 + 1 = \text{-----}$$

$$12 + 5 = \text{-----}$$

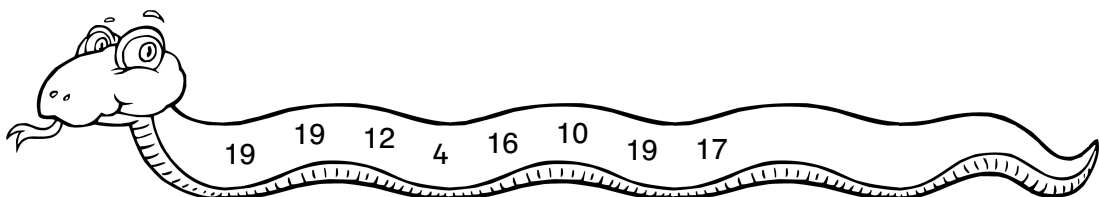
$$11 + 5 = \text{-----}$$

$$7 + 3 = \text{-----}$$

$$11 + 1 = \text{-----}$$

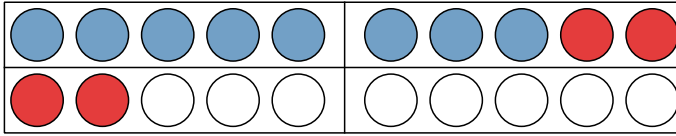
$$3 + 16 = \text{-----}$$

$$17 + 2 = \text{-----}$$



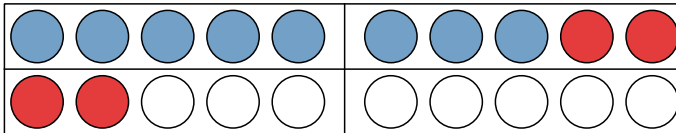


1



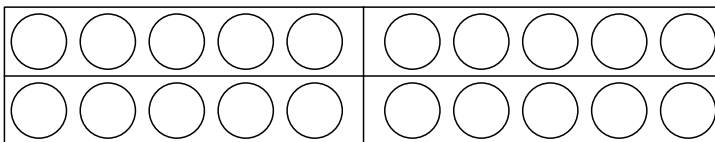
$$\text{---} + \text{---} = \text{---}$$

2



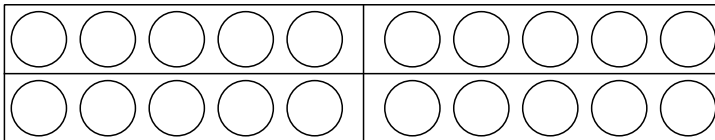
$$\text{---} + \text{---} = \text{---}$$

3

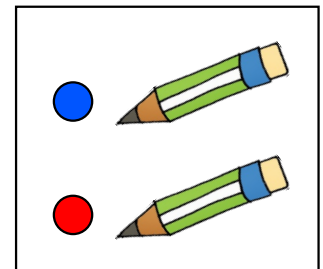


$$9 + 2 = \text{---}$$

4



$$15 + 4 = \text{---}$$



$$5 \quad 4 + 15 = \text{---}$$

$$6 \quad 2 + 17 = \text{---}$$

$$16 + 1 = \text{---}$$

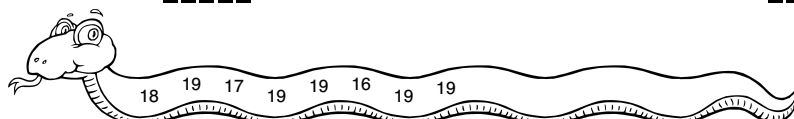
$$4 + 14 = \text{---}$$

$$17 + 2 = \text{---}$$

$$4 + 12 = \text{---}$$

$$14 + 5 = \text{---}$$

$$13 + 6 = \text{---}$$



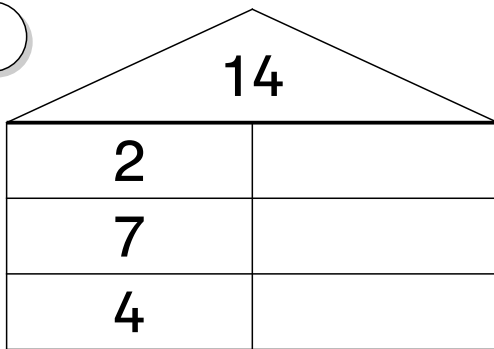
9

Rechne plus (+)
als Rechenprofi!

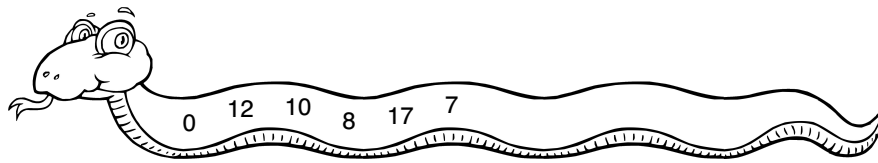
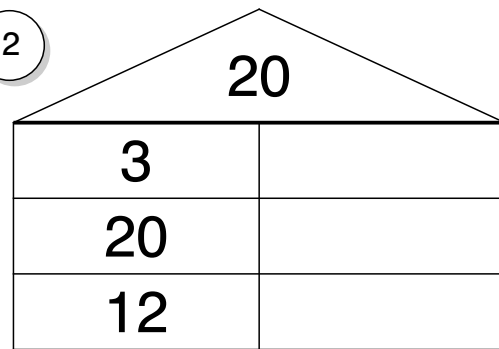


Zahlenraum 20
Plus rechnen

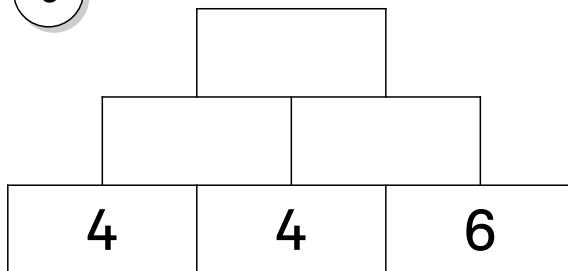
1



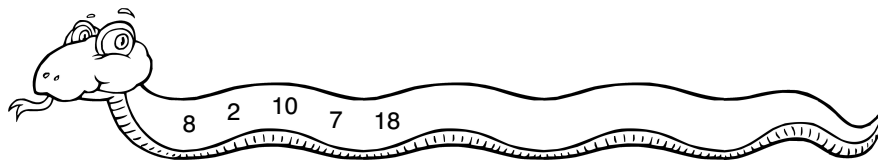
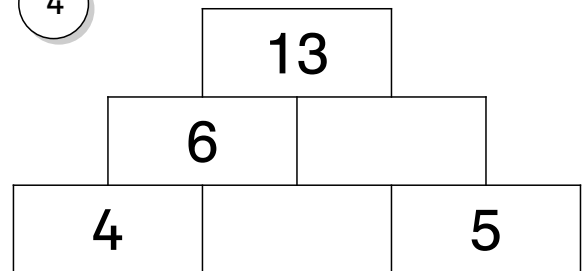
2



3



4



5 $6 + 14 = \text{-----}$

6 $2 + \text{-----} = 7$

$12 + 2 = \text{-----}$

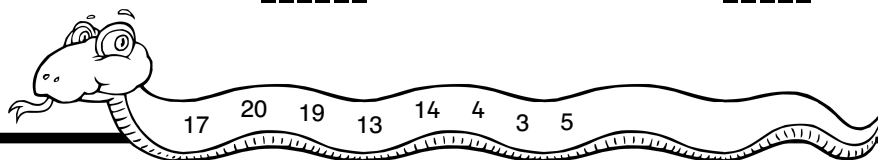
$11 + \text{-----} = 14$

$12 + 1 = \text{-----}$

$1 + \text{-----} = 20$

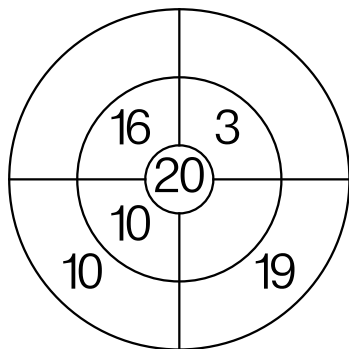
$15 + 2 = \text{-----}$

$14 + \text{-----} = 18$

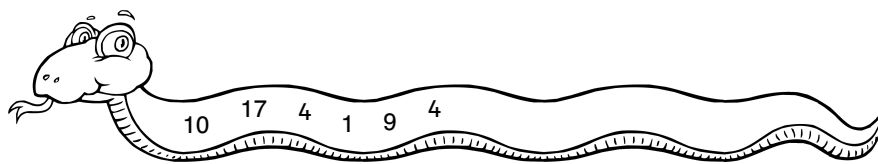
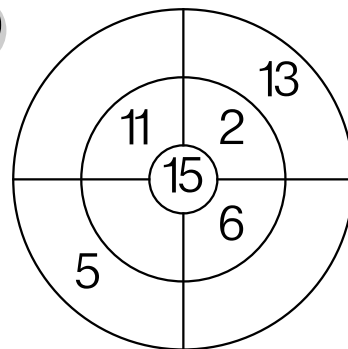




1



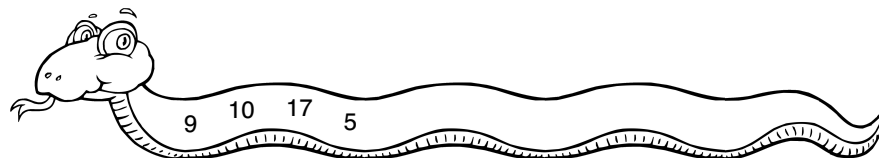
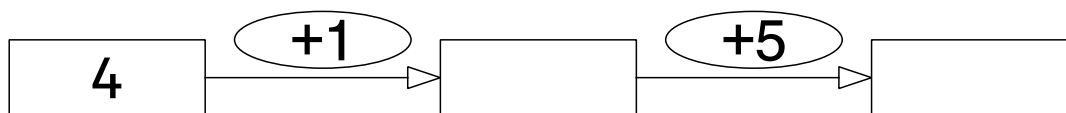
2



3



4



5

$$6 + \text{----} = 16$$

6

$$11 + \text{----} = 16$$

$$3 + \text{----} = 18$$

$$16 + \text{----} = 19$$

$$11 + \text{----} = 17$$

$$8 + \text{----} = 19$$

$$6 + \text{----} = 17$$

$$1 + \text{----} = 3$$

